



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3275-1

Job Sheet 172328



Part No: D3275-1

Job Qty: 100 ea

Part Name: Cross Bolt Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/15/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/26/18

Description:

Type: Stock

Note: DWG REV A1 IPP Rev:A 04.10.19 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea		2/24/18	0.00	0.00	Start Up Machining-2	9mm/L	JB - 1803-15
100	Hardinge	100 pcs		2/24/18	0.02	1.91	Hardinge	11	JB - 1803-15
120	QC	100 pcs		2/24/18	0.00	0.00	QC8	25	18/03/17
125	Skidtubes	100 pcs		2/26/18	0.00	0.75	Skidtubes-3		BE
130	Packaging	100 pcs		2/26/18	0.00	0.00	Packaging3-1,		BE
140	QC21-SA	100 Ea		2/26/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Folio FA469 and Dwg D3275
 Descriptions: 125 - Clean spacers with Ultra Aluminum Cleaner Batch: _____
 130 - ***STOCK IN SKIDTUBE CELL***

DART 21 0-00 MAR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.3125W.058	Aluminum Tube .3125 X .058W	26.6600 ft (.2666 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.3125W.058	27	224	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crossbolt Spacer	3.180inches ± 0.010	3.190 3.170		
2	Crossbolt Spacer	0.025inches + 0.005 - 0.000	0.030 0.025		
3	Crossbolt Spacer	45.00Degrees ± 0.01	45.01 44.99		
4	Crossbolt Spacer	0.313inches + 0.010 - 0.005	0.323 0.308		
5	Crossbolt Spacer	0.0580inches + 0.0025 - 0.0000	0.0605 0.0580		

Plex 2/15/18 11:24 AM Dart.Gagnon.Michelle



Container No: S051647



Part: D3275 - 1

Job No: 172328

Serial No/Batch: S051647

Revision:

Inspector:

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Date: 03/15/18